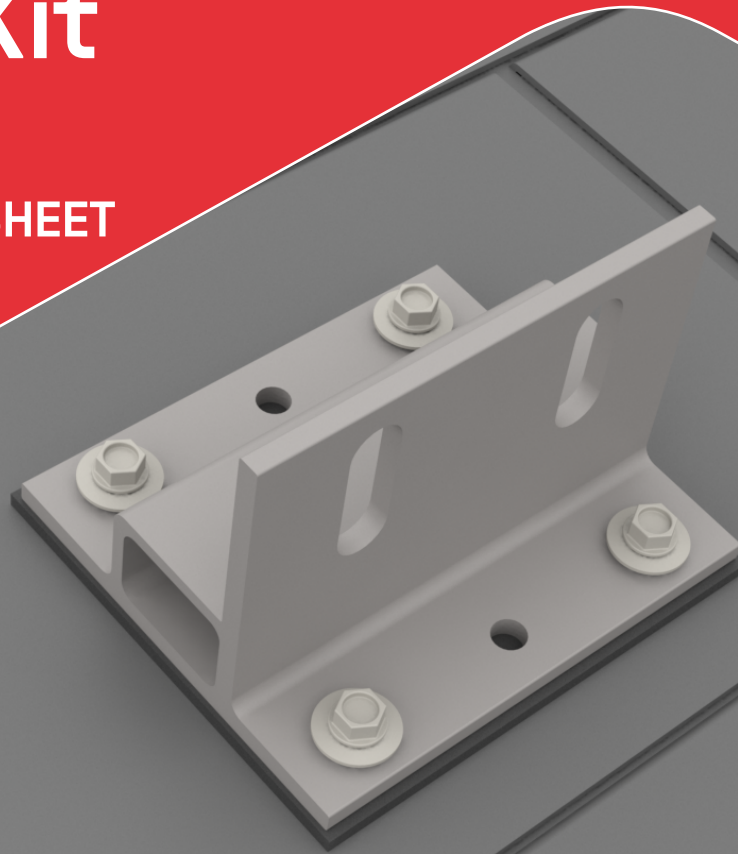


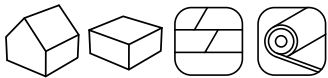
# Splice Foot XL #14 Kit



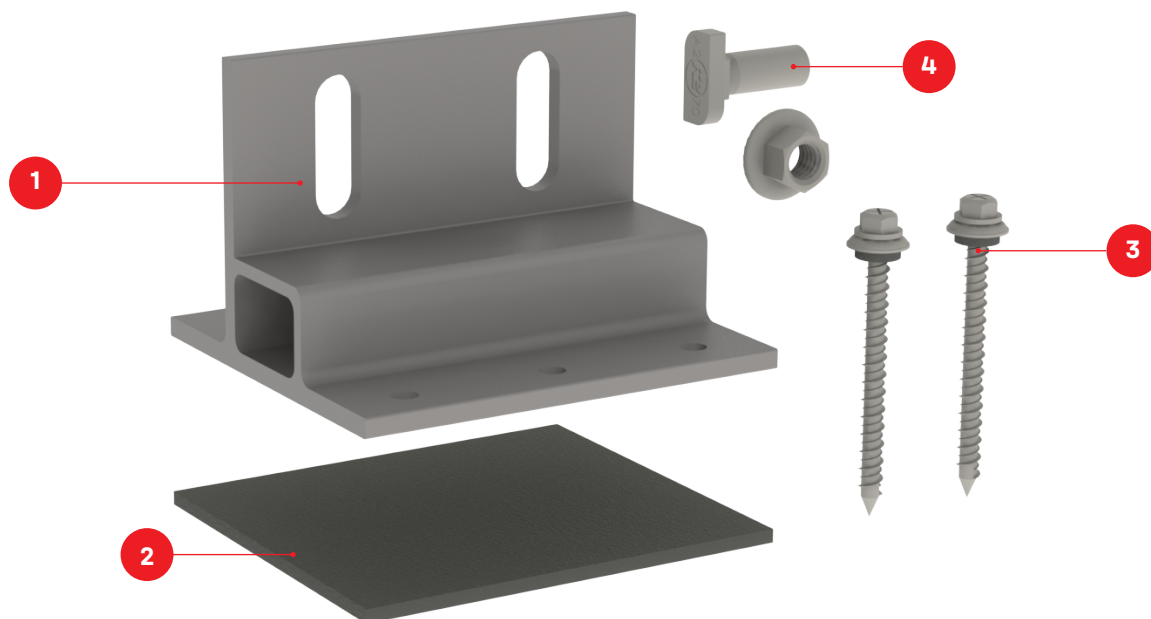
DATA SHEET



## PRODUCT FEATURES



- / All-in-one mount and splice foot
- / K2 EverSeal technology
- / Available in mill and dark
- / 30+ years of proven water sealing technology on asphalt
- / Optimized for CrossRail systems and components
- / No L-Foot needed
- / T-Bolt hardware included



## Splice Foot XL

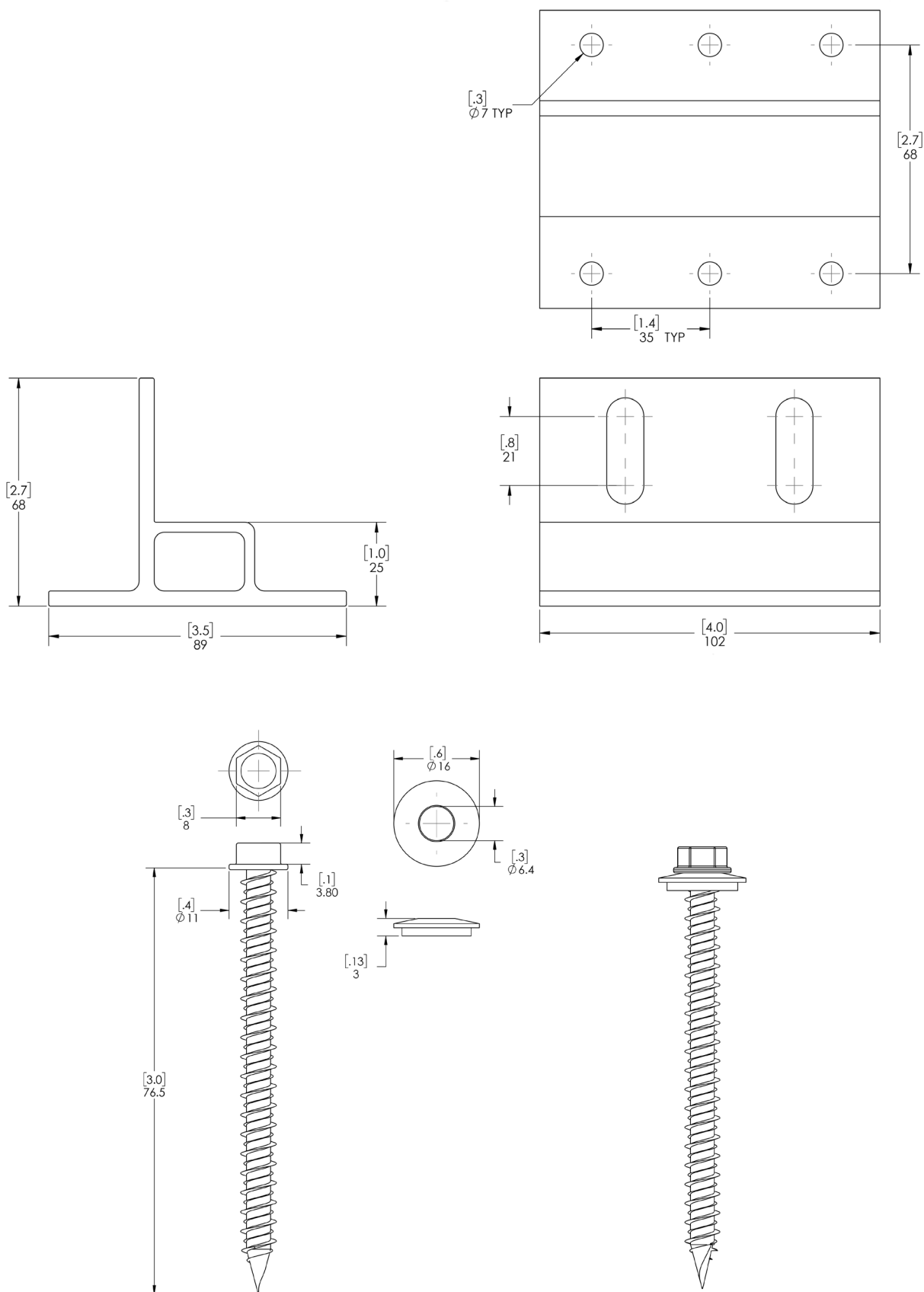
| Item Number | Description                       | Part Number                            |
|-------------|-----------------------------------|----------------------------------------|
| 1           | Splice Foot XL                    | 4000300   Splice Foot XL #14 Kit, Mill |
| 2           | K2 EverSeal                       |                                        |
| 3           | #14 × 3in x 5/16in Hex Head Screw |                                        |
| 4           | T-Bolt & Hex Nut Set              |                                        |

|                 | Splice Foot XL                                   |
|-----------------|--------------------------------------------------|
| Roof Type       | Composition shingle, EPDM, TPO, Bitumen, Asphalt |
| Material        | Aluminum with stainless steel hardware           |
| Finish          | Mill                                             |
| Roof Connection | #14 × 3in x 5/16in Hex Head Screw                |
| Code Compliance | UL 2703                                          |
| Compatibility   | CrossRail 44-X Max, 44-X, 48-X, 48-XL, 80        |

# TECHNICAL DATA



Units: [in] mm

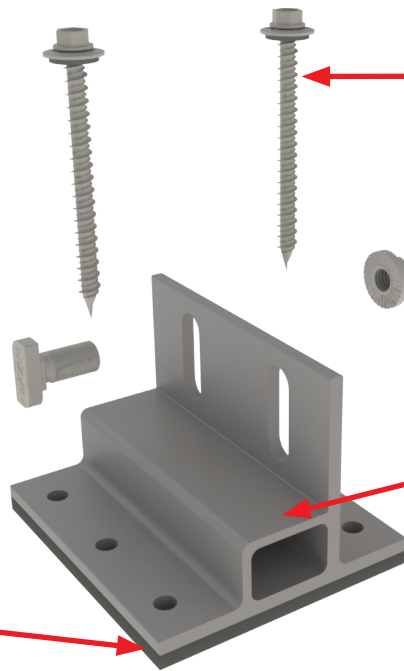


# CrossRail System & Splice Foot



## K2 EverSeal

- / Pre-installed butyl flexible flashing
- / 30+ years of proven water sealing technology
- / TAS 100(A) and Wind Driven Rain tested and approved

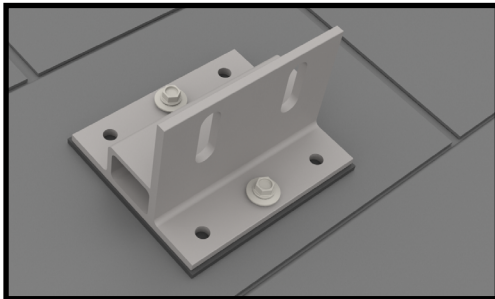


## Self-Tapping Screws

- / Self-sealing; no sealant required
- / Self-tapping; no pilot holes required
- / 2 screws included per mount
- / #14 × 3in x 5/16in Hex Head Screw

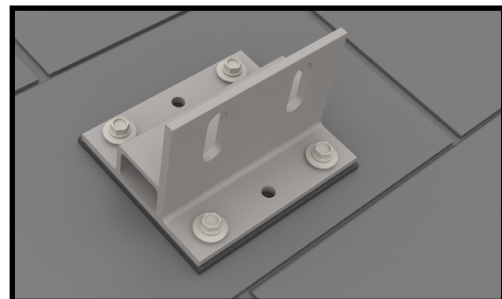
## Rail Shelf

- / Allows for easier rail support
- / Aligns CrossRail T-Bolt channel



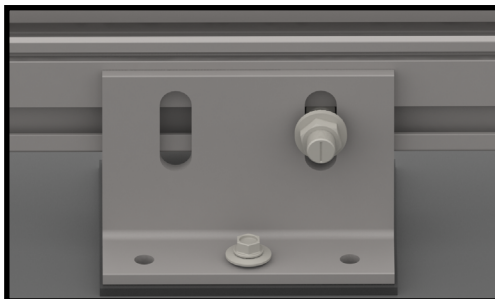
## Rafter Attached

- / Best as primary attachment method
- / 2 screws required (included) in center holes
- / Self-tapping and self-sealing



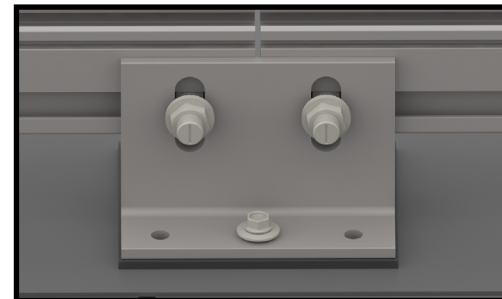
## Deck Attached

- / Best as secondary attachment method
- / 4 screws required in corner holes
- / Alternative to rafter connection
- / Requires additional lag screws



## As a Standard Roof Attachment

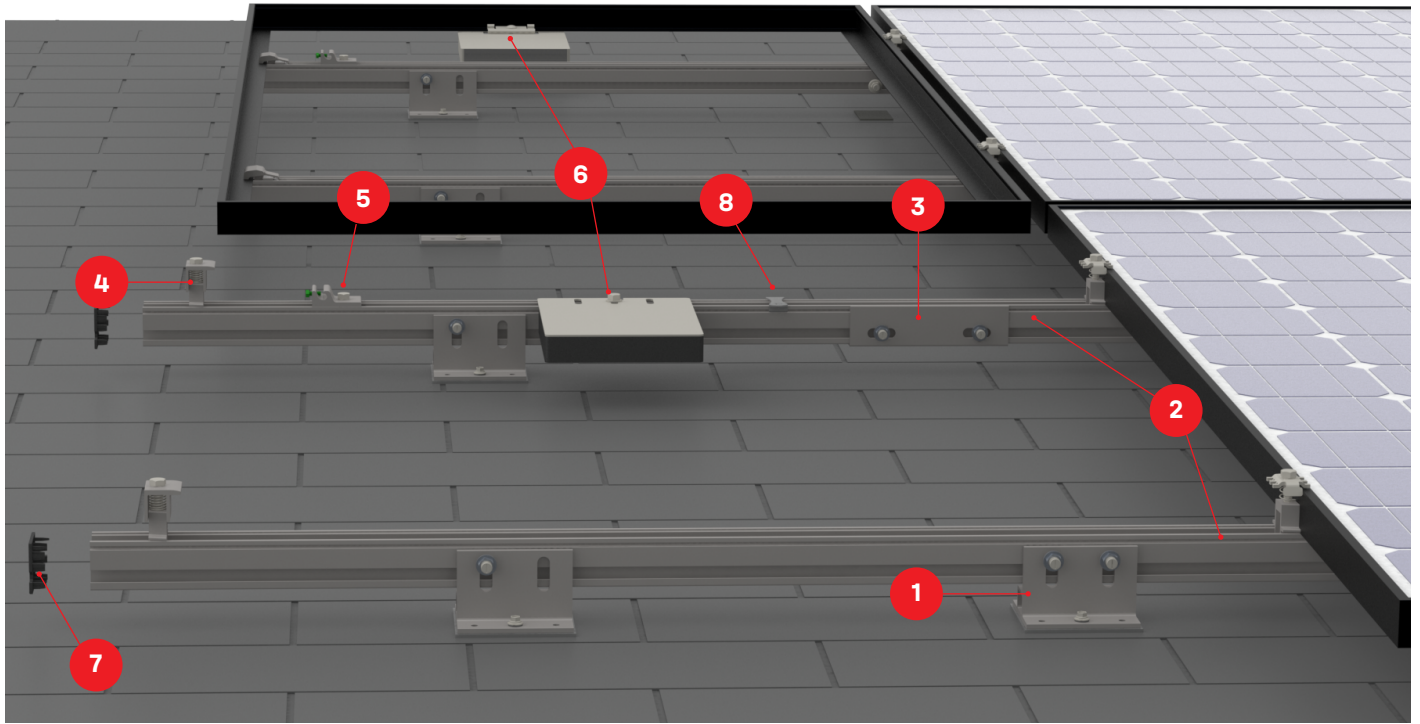
- / Only requires one T-Bolt set (included)
- / No L-Foot required
- / Torque to 25.8 ft-lbs (35 Nm)



## As a Splice

- / Requires 2 T-Bolt sets
- / Additional T-Bolt set not included
- / Torque to 25.8 ft-lbs (35 Nm)

# CrossRail System & Splice Foot

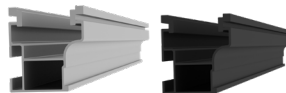


**1** 4000300



**Splice Foot XL #14 Kit, Mill**

**2** Multiple PNs



**CrossRail 44-X Max, 44-X, 48-X or 48-XL**

**3** 4000051/4000052  
4000385/4000386



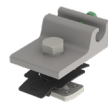
**Structural Rail Connector  
CR 44-X or CR 48-X/48-XL**

**4** 4000135/4000145  
4000050-B



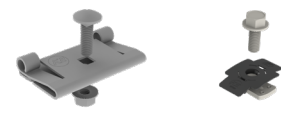
**K2 Cross Clamp or Yeti Clamp**

**5** 4000006-H



**K2 Ground Lug**

**6** 4000083  
4000629-H



**MLPE Mounting Kits  
MLPE Module Frame Mount,  
CR Microinverter & Opt Mount Kit**

**7** 4000176  
4000431



**End Cap  
CR 44-X or CR 48-X/48-XL**

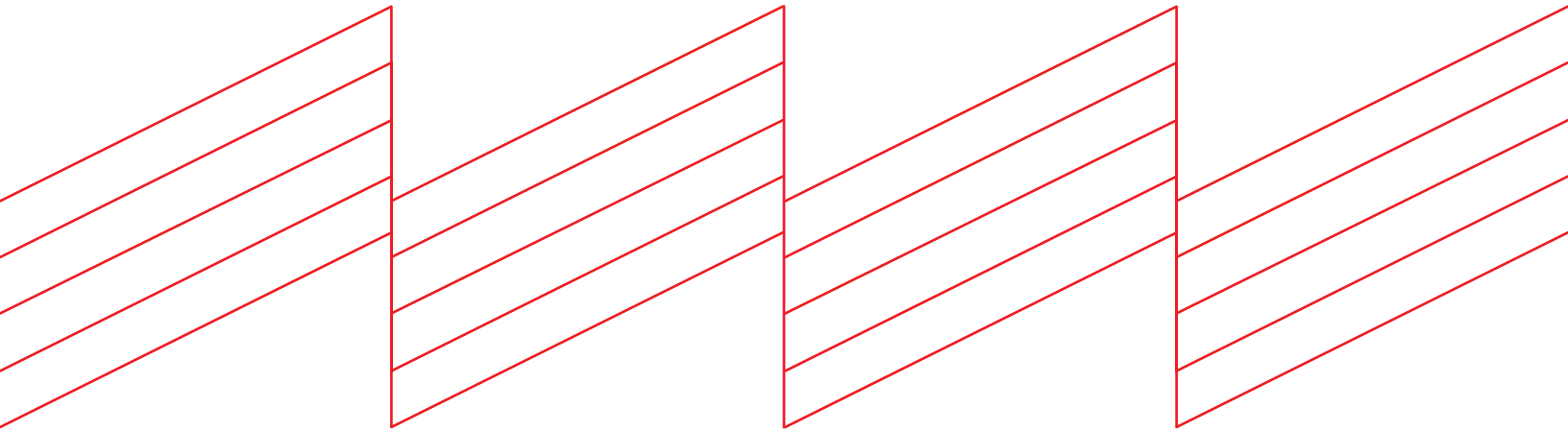
**8** 4000069  
4000382  
4005394



**Wire Management  
TC Wire Clip, SunRunner Clip,  
Omega Clip**



# Connecting Strength



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